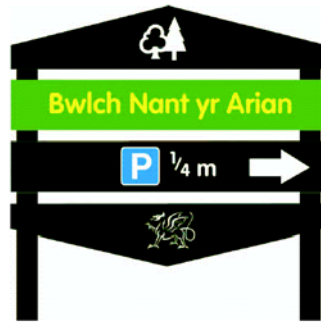




Specifications for Forestry Commission Wales Corporate Signage



Milepost



1500mm sign



2250mm sign

1. All suppliers to be registered with Forestry Stewardship Council (FSC) (to enable complete chain of custody certification in line with Forestry Commission Wales requirements).
2. For standard **2250mm** and **1500mm** signs timber will be knot-free softwood (preferably Douglas Fir-if not check with Steven Richards-Price) from an FSC supply. **2250mm** boards are sometimes made of FSC 18mm birch-faced ply double laminated. FSC routable hardwood is also acceptable (check species with Steven Richards-Price).
3. **Paints** to be water-soluble with a low VOC content.
4. **Posts, trailhead markers, waymarkers** and **mileposts** to be sapwood-free softwood, (preferably Western Red Cedar or Douglas Fir) treated with environmentally acceptable preservatives such as ICI/Dulux Aquatech Basecoat for ground contact (please check with Steven Richards-Price for acceptability of the preservative you intend to use if not the ones mentioned). FSC hardwood is also acceptable.
5. **Picnic tables** and **benches** to be made of best quality timber with an environmentally acceptable preservative (as point 4 above) finish for ground contact. FSC Douglas Fir, Western Red Cedar or hardwood acceptable.

Corporate signage purchasing

Dimensions of standard FCW signs

2250mm Signs:

Head Board (Pentangle)	2250 x 400(180) x 35mm
Inverted pentangle	2250 x 400(180) x 35mm
Rectangle	2250 x 300 x 35mm
Rectangle	2250 x 240 x 35mm
Posts for 2250mm signs	3000 x 150 x 100

1500mm Signs

Head Board (Pentangle)	1500 x 300(120) x 35mm
Inverted pentangle	1500 x 300(120) x 35mm
Rectangle	1500 x 240 x 35mm
Rectangle	1500 x 120 x 35mm
Posts for 1500mm signs	2400 x 100 x 75

Other corporate signs

Mileposts	300 x 2225 x 35mm
Mileposts	300 x 2000 x 35mm
Mileposts	300 x 1775 x 35mm
Trailhead Markers	150 x 150 x 1800mm
Waymarkers	170 x 60
Waymarkers	100 x 100
Warning Triangles	300mm overall